

Sealux-N Silicone Technical Data Sheet 15/12/2006

Sealux Limited

26 Upper Churchtown Rd., Dublin 14, Ireland. Tel: +353 (0)1 2989 121

Fax: +353 (0)1 2989 119 E-mail <u>info@sealux.com</u> Web; <u>www.sealux.com</u>

Product description

Sealux-N is a versatile one component, sanitary silicone sealant for sealing building joints and glazing systems. The product is non acetoxy. After application the silicone cures with atmospheric moisture to form a durable rubber seal.

Applications

- -Joint sealing to precast concrete and brickwork.
- -Parameter and curtain wall sealing
- -Glazing systems and cap beading
- -For kitchens, bathrooms and showers.
- -Industrial areas where fungus growth is not allowed

In general Sealux-N may be used, also without primer, to seal assemblies of glass, glazed surfaces, aluminium and many other metals, unplasticised plastics like polycarbonate (Lexan® and Makrolon®), polyester, rigid polystyrene, ABS and most uPVC and painted wood, concrete and brickwork..

Limitations

Among others not recommended for aquaria, PMMA, PE, PP, Teflon and bituminous surfaces and wax or paraffin containing surfaces. Applications in not well ventilated area which are closed from U.V. light might lead to yellowing. This can occur as well in contact with chemical fumes as surfactants, socially during curing.

Surface preparation and finishing

Surfaces must be clean, dry and sound. If necessary use a primer. See Primer Selection Guide and TB 02-95. Adhesion tests prior to the application are recommended. Finish with 1% neutral soapy water.

Available colours

Translucent, and white.

Packaging

Cartridges of 310 ml in boxes of 25 units.

Safety

Safety Data Sheets are available upon request.

Warranty

Sealux Ltd. warrants that its product complies, within its shelf life, to its specification. The liability shall in no case exceed the amount fixed in our Conditions of Sale. In no event is Sealux Ltd. liable for any incidental or consequential damages.

Liability

All supplied information is the result of tests and experiences and is of general nature. However, they do not imply any liability. It is the responsibility of the user to verify by his own tests if the product is suitable for the application.

Sealux-N Silicone Technical Data Sheet 15/12/2006



Sealux Limited

26 Upper Churchtown Rd., Dublin 14, Ireland.

Tel: +353 (0)1 2989 121 Fax: +353 (0)1 2989 119 E-mail info@sealux.com Web; www.sealux.com

Typical Values Dimension

| General Basis Application temperature Application rate Flow Density Shrinkage Skin over time Frost resistant till -15°C during transport Shelf life between +5°C & +25°C Paintable after curing Joint movement capability Temperature resistance after curing Mechanical properties 2 mm film | 3mm / 6,3 bar ISO 7390 23°C / 55% RF | °C g/min mm g/m % g/g min Month % | Oxim +5 / +40 170 <2 1,035 <5 6 yes 12 no ±25 -50 / +120 |
|--|--|--|---|
| Shore-A hardness (3 s) 100% Modulus Tensile strength Elongation at break | DIN 53505 DIN 53504 DIN 53504 DIN 53504 | MPa (N/mm2) MPa (N/mm2) % | 19 0,40 1,4 500 |

Specification

International Germany

ISO 11600 F+G-25 LM DIN 18545-E

Joints

| Net estimated usage |
|--|
| Metres of joint per cartridge 310ml for various joint sizes. |
| (width x depth) |

Back up material

Install back up material for the right joint depth and in order to prevent three side adhesion.

Joint dimensions Minimum width Maximum width Joint connection

| 4 x 6 mm |
|------------|
| 6 x 6 mm |
| 8 x 6 mm |
| 12 x 8 mm |
| 16 x 10 mm |
| 20 x 12 mm |

22-24 mm

| Width | Depth |
|----------|-------|
| 4 mm | |
| 25 mm | |
| 4-8 mm | 6 mm |
| 10-12 mm | 8 mm |
| 14-16 mm | 10 mm |
| 18-20 mm | 12 mm |
| | |

| 12,9 | m |
|------|---|
| 8,6 | |
| 6,4 | |
| 3,2 | m |
| 1,9 | m |
| 1,3 | m |

| 6 mm |
|-------|
| 8 mm |
| 10 mm |
| 12 mm |
| 14 mm |